

Fasson® 60# Semi-Gloss Elite™/S246/40#CK /
Facestock:

Fasson® 60# Semi-Gloss Elite™ is a bright, blue-white, 60# C1S, super calendered paper. It is designed to bridge the gap between low- and high-end process printing, up to 175 line screen. This sheet prints well with water-based Flexo, UV Flexo, and UV Letterpress inks. It has improved smoothness while maintaining strength for good converting and dispensing.

Basis Weight:	60# per ream ± 10% (500 sheets 25" x 38")
Caliper:	0.0031 inches ± 10%
Tensile:	MD 35# per inch width CD 19# per inch width
Tear:	MD 47 grams per sheet CD 46 grams per sheet
Stiffness:	MD 100 mg CD 60 mg

Adhesive:

Fasson® S246 is a general purpose rubber based adhesive featuring high initial tack and ultimate adhesion. Fasson® S246 is suitable for applications where compliance with FDA 175.105 is required. This section covers applications where incidental contact between food and adhesive could occur.

Type:	Hot melt rubber
Minimum Application Temperature:	+40° F
Service Temperature Range:	-65° F to +160° F

Typical Performance Data: Tested with 60# C1S Paper at room temperature on standard lab panels.

Stainless Steel

Loop Tack:	6.2 lbs
Peel Adhesion:	3.0 lbs-tear

HDPE

Loop Tack:	4.3 lbs
Peel Adhesion:	2.2 lbs-tear

Polypropylene

Loop Tack:	4.5 lbs
Peel Adhesion:	3.0 lbs-tear

Glass

Loop Tack:	6.0 lbs
Peel Adhesion:	2.6 lbs-tear

Liner:

40#CK is a bleached calendered kraft stock featuring high internal strength, toughness and tear resistance. Used primarily for roll-to-roll label applications.

Basis Weight:	38.1# per ream ±10% (500 sheets 24" x 36")
Caliper:	0.0025 inches ±10%
Tensile:	MD 35# per inch width CD 15# per inch width
Tear:	MD 45 grams CD 45 grams

Total Construction Caliper 0.0064 inches ± 10%

Shelf Life

Unless specified otherwise in this document, one year when stored at 72°F at 50% RH

Statement of Practical Use

As with all pressure sensitive materials, this product should be tested thoroughly under end-use conditions to ensure it meets the requirements of the specific application.


Warranty

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